

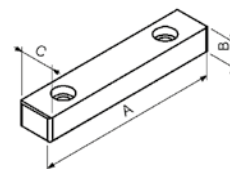
ARNOLD MAT

TOP JAW LOW PROFILE



Set supplied: 1 jaw with bolts.

- > Designed for increasing the clamping field of the vice.
- > Designed to clamp large and thin workpieces.
- > Material: Hardened Steel.



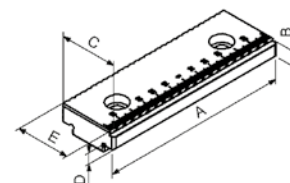
Code	020 120 090	020 120 125	020 120 160	020 120 200
Width (A)	90	125	160	200
B	17	17	17	17
C	20	24	24	24

TOP JAW REVERSIBLE SMOOTH-CLAW/ SERRATED



Set supplied: 1 jaw with bolts.

- > Designed for increasing the clamping field of the vice.
- > Designed to clamp large and thin workpieces.
- > Its serrated part increases aggressiveness in clamping.
- > Material: Hardened Steel.



Code	910 570 090*	910 570 125	910 570 160	910 570 200*
Width (A)	90	125	160	200
B	11	11	11	11
C	30	40	40	40
D	8,5	8,5	8,5	8,5
E	27	37	37	37

* Sizes 090 and 200 only smooth/serrated jaw available.

ARNOLD MB2

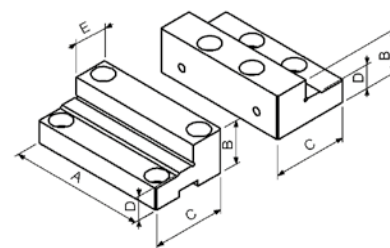
SET HARD JAWS



Set supplied: 1 Fixed jaw, 1 moveable jaw with bolts.

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.

Code	861 181 125	861 181 160
Width (A)	125	160
B	40	50
C	70	100
D	22	30
E	30	40



HARD FIXED JAW



Width	Code
125	961 181 125
160	961 181 160

Set supplied: 1 Fixed jaw with bolts.

HARD MOVEABLE JAW



Width	Code
125	941 150 125
160	961 150 160

Set supplied: 1 moveable jaw with bolts.

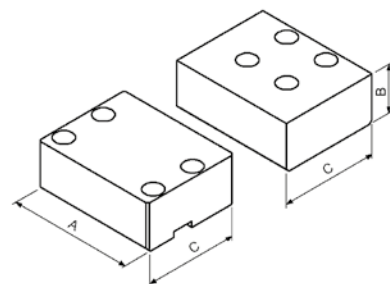
SET SOFT JAWS



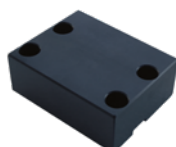
Set supplied: 1 fixed jaw, 1 moveable jaw with bolts.

- > Designed for clamping pieces with complex geometries.
- > Can be machined and hardened.
- > Material: F1140.

Code	861 081 125	861 081 160
Width (A)	125	160
B	48	65
C	98	146



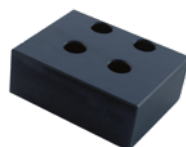
SOFT FIXED JAW



Width	Code
125	961 081 125
160	961 081 160

Set supplied: 1 fixed jaw with bolts.

SOFT MOVEABLE JAW



Width	Code
125	941 170 125
160	961 171 160

Set supplied: 1 moveable jaw with bolts.

ARNOLD MB2

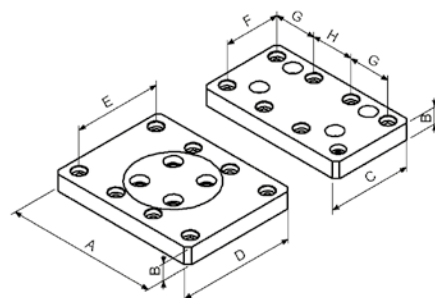
SET DURMAK JAWS



Set supplied: 1 fixed jaw, 1 pivot jaw and bolts. (Inserts not included).

- > Designed for clamping uneven work pieces.
- > Able to compensate non-parallel clamping surfaces.
- > Movable pendular Jaw.
- > Interchangeable inserts.
- > Material: Hardened steel.

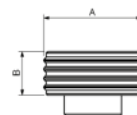
Code	861 111 125	862 111 160
Width (A)	186	230
B	26	35
C	100	120
D	150	180
E	114	140
F	67	80
G	50	62
H	50	65



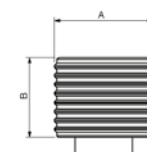
DURMAK INSERTS

- > Designed for versatile clamping, adjustable to the geometry of the part.
- > Material: hardened steel.
- > Available in other materials upon request.

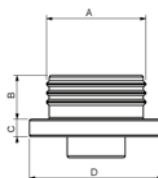
Without base M	961 241 125	961 241 160
Width (A)	27,5	29,5
B	12	14



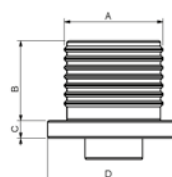
Without base L	961 242 125	961 242 160
Width (A)	27,5	29,5
B	22	24



With base M	961 251 125	961 251 160
Width (A)	27,5	29,5
B	12	14
C	5	5
D	37	40



With base L	961 252 125	961 252 160
Width (A)	27,5	29,5
B	22	24
C	5	5
D	37	40



ARNOLD TWIN

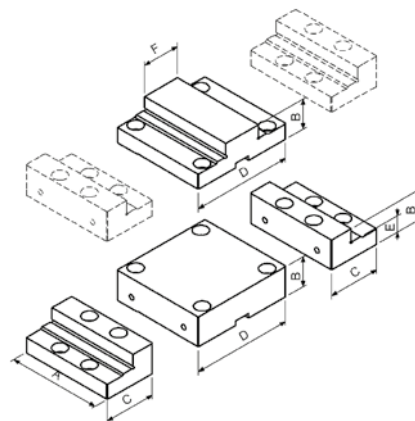
SET OF HARD JAWS



Set supplied: 2 side jaws, 1 central jaw block, 1 central jaw stepped and bolts.

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.

Code	841 171 090	841 171 125
Width (A)	90	125
B	40	40
C	64	70
D	110	135
E	20	22
F	50	50



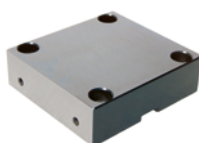
HARD MOVEABLE JAW



Width	Code
90	941 150 090
125	941 150 125

Set supplied: 1 jaw with bolts.

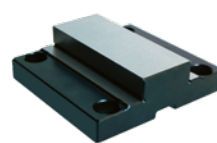
HARD CENTRAL BLOCK JAW



Width	Code
90	941 311 090
125	941 311 125

Set supplied: 1 jaw with bolts.

HARD CENTRAL STEPPED JAW



Width	Code
90	941 061 090
125	941 061 125

Set supplied: 1 jaw with bolts.

SPECIFIC jaws

ARNOLD TWIN

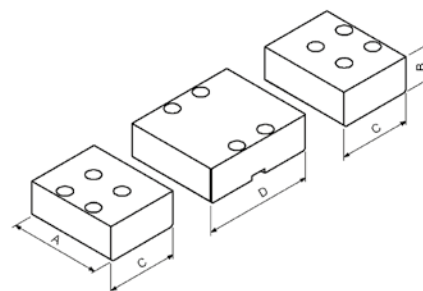
SET SOFT JAWS



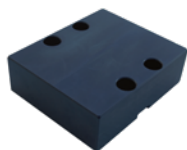
Set supplied: 2 side jaws, 1 central block jaw and bolts.

- > Designed for clamping pieces of difficult geometries.
- > Can be machined and hardened.
- > Material: 1140F (C45).

Code	841 181 090	841 181 125
Width (A)	90	125
B	40	48
C	90	98
D	150	150



SOFT CENTRAL BLOCK JAW



Width	Code
90	941 081 090
125	941 081 125

Set supplied: 1 jaw with bolts.

SOFT MOVEABLE JAW



Width	Code
90	941 170 090
125	941 170 125

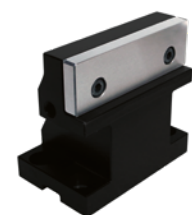
Set supplied: 1 jaw with bolts.

ARNOLD 5X

5X M JAWS

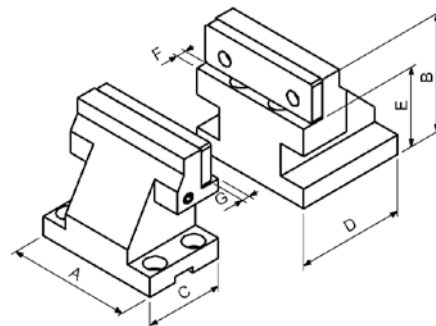


Movable jaw



Fixed jaw

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.

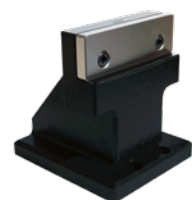


5X JAWS - M	Code	Width (A)	B	C	D	E	F	G
FIXED	860 361 125	125	120	80	110	80,5	10	8
MOVABLE	850 361 125	125	120	80	110	80,5	10	8

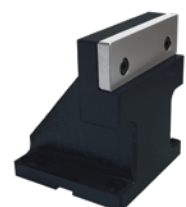
Set supplied: 1 movable jaw, 1 plain jaw and bolts.

Set supplied: 1 fixed jaw, 1 plain jaw and bolts.

5X L JAWS

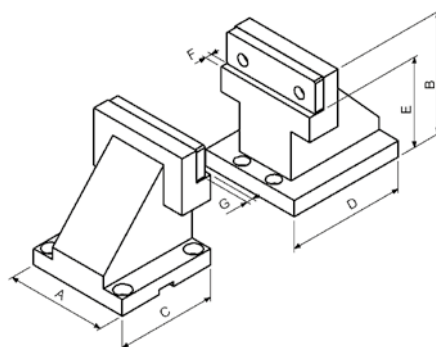


Movable jaw



Fixed jaw

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.



5X JAWS - L	Code	Width (A)	B	C	D	E	F	G
FIXED	860 362 125	125	150	125	147	110,5	8	8
MOVABLE	850 362 125	125	150	125	147	110,5	8	8

Set supplied: 1 movable jaw, 1 plain jaw and bolts.

Set supplied: 1 fixed jaw, 1 plain jaw and bolts.

ARNOLD SC

HARD + PLAIN JAW



For 090 and 125 sizes

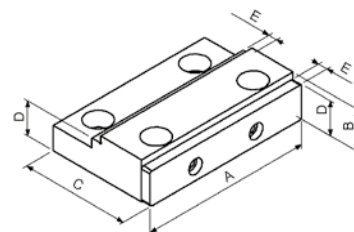
Set supplied: 1 hard jaw, 1 soft jaw, 1 key nut and bolts.



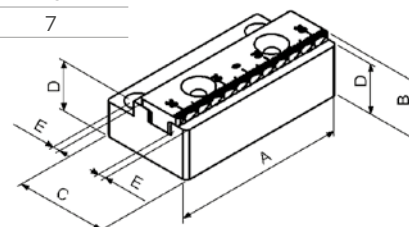
For 070 size

Set supplied: 1 hard jaw, 1 reversible smooth-claw/ serrated jaw, 1 key nut and bolts.

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.



Code	851 150 070	851 150 090	851 150 125
Width (A)	70	90	125
B	23	30	30
C	37	59	80
D	20	25	25
E	3	6	7



HARD JAW



For 090 and 125 sizes

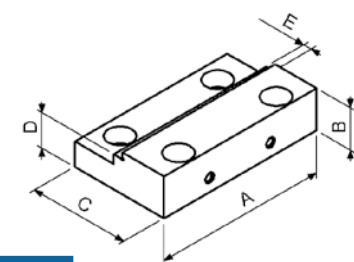
Set supplied: 1 hard jaw, 1 key nut and bolts.



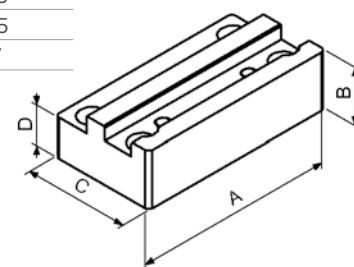
For 070 size

Set supplied: 1 hard jaw, 1 key nut and bolts.

- > Stepped Jaw.
- > Universal clamping.
- > Material: Hardened steel.



Code	951 150 070	951 150 090	951 150 125
Width (A)	70	90	125
B	20	30	30
C	37	53	73
D	14	25	25
E		6	7



PLAIN JAW

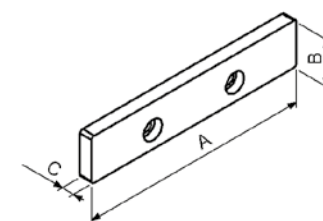


For 090 and 125 sizes

Set supplied: 1 plain jaw nuts and bolts.

- > Standard Jaw.
- > Universal clamping.
- > Material: Hardened steel.

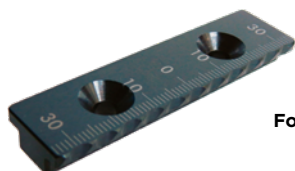
Code	951 050 090	951 050 125
Width (A)	90	125
B	25	25
C	6	7



SPECIFIC jaws

ARNOLD SC

REVERSIBLE SMOOTH-CLAW/SERRATED JAW

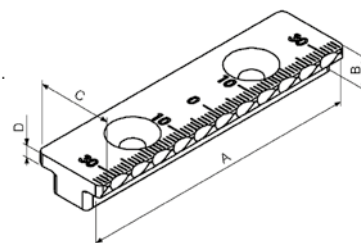


For 070 size

Set supplied: 1 jaw with bolts.

- > Designed to achieve a more aggressive clamping.
- > Smooth-claw jaws get the most out of the material.
- > The serrated part adds grip to the clamping.
- > Material: Hardened steel.

Code	951 160 070
Width (A)	70
B	8
C	18,5
D	3



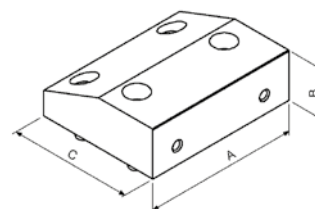
SOFT JAW



Set supplied: 1 soft jaw, 1 key nut and bolts.
THIS JAW IS NECESSARY TO USE THE STANDARD JAWS.

- > Designed for tiding pieces of difficult geometries.
- > Can be machined and hardened.
- > Material: 1140F (C45).

Code	851 110 090	851 110 125
Width (A)	90	125
B	39,5	39,5
C	66	100



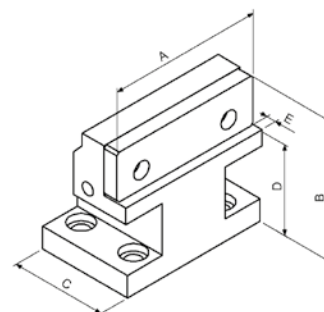
SC5X + PLAIN JAW



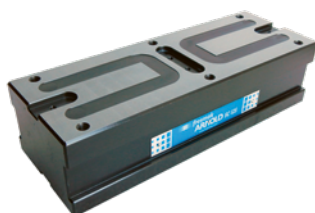
Set supplied: 1 fixed jaw, 1 plain jaw and bolts.

- > Designed for lifting the work piece and avoid wrecks.
- > Material: Hardened steel.

Code	851 120 090	851 120 125
Width (A)	90	125
B	55	111,5
C	66	78
D	30	72
E	5	8



BASE PLATE



Set supplied: 1 base plate, 3 key nuts, 4 end clamps and bolts.

- > Designed to provide more height to the vice.

Code	850 410 070	850 410 090	850 410 125
Width (A)	72	91	126
B	70	90	90
C	142	250	350

